DAIKIN

INSTALLATION MANUAL

VRV SYSTEM Inverter Air Conditioners

MODELS
Ceiling-mounted Duct type

FXMQ40MVE	**FXMQ100MVE**	**FXMQ40MAVE**	**FXMQ100MAVE**
FXMQ50MVE	**FXMQ125MVE**	**FXMQ50MAVE**	**FXMQ125MAVE**
FXMQ63MVE	**FXMQ200MVE**	**FXMQ63MAVE**	**FXMQ200MAVE**
FXMQ80MVE	**FXMQ250MVE**	**FXMQ80MAVE**	**FXMQ250MAVE**

READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION.
KEEP THIS MANUAL IN A HANDY PLACE FOR FUTURE REFERENCE.

LESEN SIE DIESE ANWEISUNGEN VOR DER INSTALLATION SORGFÄLTIG DURCH.
BEWAHREN SIE DIESE ANLEITUNG FÜR SPÄTERE BEZUGNAHME GRIFFBEREIT AUF.

LIRE SOIGNEUSEMENT CES INSTRUCTIONS AVANT L'INSTALLATION.
CONSERVER CE MANUEL A PORTEE DE MAIN POUR REFERENCE ULTERIEURE.

LEA CUIDADOSAMENTE ESTAS INSTRUCCIONES ANTES DE INSTALAR.
GUARDE ESTE MANUAL EN UN LUGAR A MANO PARA LEER EN CASO DE TENER ALGUNA DUDA.

PRIMA DELL'INSTALLAZIONE LEGGERE ATTENTAMENTE QUESTE ISTRUZIONI.
TENERE QUESTO MANUALE A PORTATA DI MANO PER RIFERIMENTI FUTURI.

ΔΙΑΒΑΣΤΕ ΠΡΟΣΕΚΤΙΚΑ ΑΥΤΕΣ ΤΙΣ ΟΔΗΓΙΕΣ ΠΡΙΝ ΑΠΟ ΤΗΝ ΕΓΚΑΤΑΣΤΑΣΗ ΕΧΕΤΕ ΑΥΤΟ ΤΟ ΕΓΧΕΙΡΙΔΙΟ ΕΥΚΑΙΡΟ ΓΙΑ ΝΑ ΤΟ ΣΥΜΒΟΥΛΕΥΕΣΤΕ ΣΤΟ ΜΕΛΛΟΝ.

LEES DEZE INSTRUCTIES ZORGVULDIG DOOR VOOR INSTALLATIE. BEWAAR DEZE HANDLEINDING WAAR U HEM KUNT TERUGVINDEN VOOR LATERE NASLAG.

LEIA COM ATENÇÃO ESTAS INSTRUÇÕES ANTES DE REALIZAR A INSTALAÇÃO.
MANTENHA ESTE MANUAL AO SEU ALCANCE PARA FUTURAS CONSULTAS.

ПЕРЕД НАЧАЛОМ МОНТАЖА ВНИМАТЕЛЬНО ОЗНАКОМЬТЕСЬ С ДАННЫМИ ИНСТРУКЦИЯМИ. СОХРАНИТЕ ДАННОЕ РУКОВОДСТВО В МЕСТЕ, УДОБНОМ ДЛЯ ОБРАЩЕНИЯ В БУДУЩЕМ.

安裝前務必仔細閱讀此安裝指南，閱後妥善保存，以便隨時參看。

安装前务必仔细阅读此安装指南，阅后妥善保存，以便随时参看。

English
Deutsch
Français
Español
Italiano
Ελληνικά
Nederlands
Portugues
Русский
中文（繁體）
中文（简体）

CE - DECLARATION-OF-CONFORMITY
CE - KONFORMITÄTSERKLÄRUNG
CE - DECLARATION-DE-CONFORMITE
CE - CONFORMITEITSVERKLARING
CE - DECLARACION-DE-CONFORMIDAD
CE - DICHIARAZIONE-DI-CONFORMITA
CE - ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ
CE - DECLARAÇÃO-DE-CONFORMIDADE
CE - ЗАЯВЛЕНИЕ-О-СООТВЕТСТВИИ
CE - OPFYLDELSESERKLÆRING
CE - FÖRSÄKRAN-OM-ÖVERENSTÄMMELSE
CE - ERKLÆRING OM-SAMSVAR
CE - ILMOITUS-YHDENMUKAISUUDESTA
CE - PROHLÁŠENÍ-O-SHODĚ
CE - IZJAVA-O-USKLAĐENOSTI
CE - MEGFELELŐSÉGI-NYILATKOZAT
CE - DEKLARACJA-ZGODNOŚCI
CE - DECLARAŢIE-DE-CONFORMITATE
CE - IZJAVA O SKLADNOSTI
CE - VASTAVUSDEKLARATSIOON
CE - ДЕКЛАРАЦИЯ-ЗА-СЪОТВЕТСТВИЕ
CE - ATITIKTIES-DEKLARACIJA
CE - ATBILSTĪBAS-DEKLARĀCIJA
CE - VYHLÁSENIE-ZHODY
CE - UYUMLULUK-BİLDİRİSİ

DAIKIN INDUSTRIES, LTD.

01 (GB) declares under its sole responsibility that the air conditioning models to which this declaration relates:
02 (D) erklärt auf seine alleinige Verantwortung daß die Modelle der Klimageräte für die diese Erklärung bestimmt ist:
03 (F) déclare sous sa seule responsabilité que les appareils d'air conditionné visés par la présente déclaration:
04 (NL) verklaart hierbij op eigen exclusieve verantwoordelijkheid dat de airconditioning units waarop deze verklaring betrekking heeft:
05 (E) declara baja su única responsabilidad que los modelos de aire acondicionado a los cuales hace referencia la declaración:
06 (I) dichiara sotto sua responsabilità che i condizionatori modello a cui è riferita questa dichiarazione:
07 (GR) δηλώνει με αποκλειστική της ευθύνη ότι τα μοντέλα των κλιματιστικών συσκευών στα οποία αναφέρεται η παρούσα δήλωση:
08 (P) declara sob sua exclusiva responsabilidade que os modelos de ar condicionado a que esta declaração se refere:
09 (RUS) заявляет, исключительно под свою ответственность, что модели кондиционеров воздуха, к которым относится настоящее заявление:
10 (DK) erklærer under eneansvar, at klimaanlægmodellerne, som denne deklaration vedrører:
11 (S) deklarerar i egenskap av huvudansvarig, att luftkonditioneringsmodellerna som berörs av denna deklaration innebär att:
12 (N) erklærer et fullstendig ansvar for at de luftkondisjoneringsmodeller som berøres av denne deklarasjon innebærer at:
13 (FIN) ilmoittaa yksinomaan omalla vastuullaan, että tämän ilmoituksen tarkoittamat ilmastointilaitteiden mallit:
14 (CZ) prohlašuje ve své plné odpovědnosti, že modely klimatizace, k nimž se toto prohlášení vztahuje:
15 (HR) izjavljuje pod isključivo vlastitom odgovornošću da su modeli klima uređaja na koje se ova izjava odnosi:
16 (H) teljes felelőssége tudatában kijelenti, hogy a klímaberendezés modellek, melyekre e nyilatkozat vonatkozik:
17 (PL) deklaruje na własną i wyłączną odpowiedzialność, że modele klimatyzatorów, których dotyczy niniejsza deklaracja:
18 (RO) declară pe proprie răspundere că aparatele de aer condiţionat la care se referă această declaraţie:
19 (SLO) z vso odgovornostjo izjavlja, da so modeli klimatskih naprav, na katere se izjava nanaša:
20 (EST) kinnitab oma täielikul vastutusel, et käesoleva deklaratsiooni alla kuuluvad kliimaseadmete mudelid:
21 (BG) декларира на своя отговорност, че моделите климатична инсталация, за които се отнася тази декларация:
22 (LT) visiška savo atsakomybe skelbia, kad oro kondicionavimo prietaisų modeliai, kuriems yra taikoma ši deklaracija:
23 (LV) ar pilnu atbildību apliecina, ka tālāk uzskaitīto modeļu gaisa kondicionētāji, uz kuriem attiecas šī deklārācija:
24 (SK) vyhlasuje na vlastnú zodpovednosť, že tieto klimatizačné modely, na ktoré sa vzťahuje toto vyhlásenie:
25 (TR) tamamen kendi sorumluluğunda olmak üzere bu bildirinin ilgili olduğu klima modellerinin aşağıdaki gibi olduğunu beyan eder:

FXZQ20MVE, FXZQ25MVE, FXZQ32MVE, FXZQ40MVE, FXZQ50MVE
FXCQ20MVE, FXCQ25MVE, FXCQ32MVE, FXCQ40MVE, FXCQ50MVE, FXCQ63MVE, FXCQ80MVE, FXCQ125MVE
FXMQ40MVE, FXMQ50MVE, FXMQ63MVE, FXMQ80MVE, FXMQ100MVE, FXMQ125MVE, FXMQ200MVE, FXMQ250MVE
FXLQ20MVE, FXLQ25MVE, FXLQ32MVE, FXLQ40MVE, FXLQ50MVE, FXLQ63MVE
FXNQ20MVE, FXNQ25MVE, FXNQ32MVE, FXNQ40MVE, FXNQ50MVE, FXNQ63MVE
FXHQ32MVE, FXHQ63MVE, FXHQ100MVE
FXSQ20MVE, FXSQ25MVE, FXSQ32MVE, FXSQ40MVE, FXSQ50MVE, FXSQ63MVE, FXSQ80MVE, FXSQ100MVE, FXSQ125MVE
FXKQ25MVE, FXKQ32MVE, FXKQ40MVE, FXKQ63MVE
FXAQ20MVE, FXAQ25MVE, FXAQ32MVE, FXAQ40MVE, FXAQ50MVE, FXAQ63MVE
FXUQ71MV1, FXUQ100MV1, FXUQ125MV1
BEVQ71MVE, BEVQ100MVE, BEVQ125MVE
FXMQ125MFV1, FXMQ200MFV1, FXMQ250MFV1
FXAQ20MHV1, FXAQ25MHV1, FXAQ32MHV1, FXAQ40MHV1, FXAQ50MHV1
BEVQ50MVE
FXLQ20MHV1, FXLQ25MHV1, FXLQ32MHV1, FXLQ40MHV1, FXLQ50MHV1,
FXMQ40MAVE, FXMQ50MAVE, FXMQ63MAVE, FXMQ80MAVE
FXMQ100MAVE, FXMQ125MAVE, FXMQ200MAVE, FXMQ250MAVE
FXLQ20MAVE, FXLQ25MAVE, FXLQ32MAVE, FXLQ40MAVE
FXLQ50MAVE, FXLQ63MAVE
FXNQ20MAVE, FXNQ25MAVE, FXNQ32MAVE, FXNQ40MAVE
FXNQ50MAVE, FXNQ63MAVE
FXHQ32MAVE, FXHQ63MAVE, FXHQ100MAVE
FXKQ25MAVE, FXKQ32MAVE, FXKQ40MAVE, FXKQ63MAVE
FXAQ20MAVE, FXAQ25MAVE, FXAQ32MAVE, FXAQ40MAVE
FXAQ50MAVE, FXAQ63MAVE
FXUQ71MAV1, FXUQ100MAV1, FXUQ125MAV1
BEVQ71MAVE, BEVQ100MAVE, BEVQ125MAVE

01 are in conformity with the following standard(s) or other normative document(s), provided that these are used in accordance with our instructions:
02 der/den folgenden Norm(en) oder einem anderen Normdokument oder -dokumenten entspricht/entsprechen, unter der Voraussetzung, daß sie gemäß unseren Anweisungen eingesetzt werden:
03 sont conformes à la/aux norme(s) ou autre(s) document(s) normatif(s), pour autant qu'ils soient utilisés conformément à nos instructions:
04 conform de volgende norm(en) of één of meer andere bindende documenten zijn, op voorwaarde dat ze worden gebruikt overeenkomstig onze instructies:
05 están en conformidad con la(s) siguiente(s) norma(s) u otro(s) documento(s) normativo(s), siempre que sean utilizados de acuerdo con nuestras instrucciones:
06 sono conformi al(i) seguente(i) standard(s) o altro(i) documento(i) a carattere normativo, a patto che vengano usati in conformità alle nostre istruzioni:
07 είναι σύμφωνα με το(α) ακόλουθο(α) πρότυπο(α) ή άλλο έγγραφο(α) κανονισμών, υπό την προϋπόθεση ότι χρησιμοποιούνται σύμφωνα με τις οδηγίες μας:
08 estão em conformidade com a(s) seguinte(s) norma(s) ou outro(s) documento(s) normativo(s), desde que estes sejam utilizados de acordo com as nossas instruções:
09 соответствуют следующим стандартам или другим нормативным документам, при условии их использования согласно нашим инструкциям:
10 overholder følgende standard(er) eller andet/andre retningsgivende dokument(er), forudsat at disse anvendes i henhold til vore instrukser:
11 respektive utrustning är utförd i överensstämmelse med och följer följande standard(er) eller andra normgivande dokument, under förutsättning att användning sker i överensstämmelse med våra instruktioner:
12 respektive utstyr er i overensstemmelse med følgende standard(er) eller andre normgivende dokument(er), under forutssetning av at disse brukes i henhold til våre instrukser:
13 vastaavat seuraavien standardien ja muiden ohjeellisten dokumenttien vaatimuksia edellyttäen, että niitä käytetään ohjeidemme mukaisesti:
14 za předpokladu, že jsou využívány v souladu s našimi pokyny, odpovídají následujícím normám nebo normativním dokumentům:
15 u skladu sa slijedećim standardom(ima) ili drugim normativnim dokumentom(ima), uz uvjet da se oni koriste u skladu s našim uputama:
16 megfelelnek az alábbi szabvány(ok)nak vagy egyéb irányadó dokumentum(ok)nak, ha azokat előírás szerint használják:
17 spełniają wymogi następujących norm i innych dokumentów normalizacyjnych, pod warunkiem że używane są zgodnie z naszymi instrukcjami:
18 sunt în conformitate cu următorul (următoarele) standard(e) sau alt(e) document(e) normativ(e), cu condiţia ca acestea să fie utilizate în conformitate cu instrucţiunile noastre
19 skladni z naslednjimi standardi in drugimi normativi, pod pogojem, da se uporabljajo v skladu z našimi navodili:
20 on vastavuses järgmis(t)e standardi(te)ga või teiste normatiivsete dokumentidega, kui neid kasutatakse vastavalt meie juhenditele:
21 съответстват на следните стандарти или други нормативни документи, при условие, че се използват съгласно нашите инструкции:
22 atitinka žemiau nurodytus standartus ir (arba) kitus norminius dokumentus su sąlyga, kad yra naudojami pagal mūsų nurodymus:
23 tad, ja lietoti atbilstoši ražotāja norādījumiem, atbilst sekojošiem standartiem un citiem normatīviem dokumentiem:
24 sú v zhode s nasledovnou(ými) normou(ami) alebo iným(i) normatívnym(i) dokumentom(ami), za predpokladu, že sa používajú v súlade s našim návodom:
25 ürünün, talimatlarımıza göre kullanılması koşuluyla aşağıdaki standartlar ve norm belirten belgelerle uyumludur:

EN60335-2-40,

01 following the provisions of:
02 gemäß den Vorschriften der:
03 conformément aux stipulations des:
04 overeenkomstig de bepalingen van:
05 siguiendo las disposiciones de:
06 secondo le prescrizioni per:
07 με τήρηση των διατάξεων των:
08 de acordo com o previsto em:
09 в соответствии с положениями:
10 under iagttagelse af bestemmelserne i:
11 enligt villkoren i:
12 gitt i henhold til bestemmelsene i:
13 noudattaen määräyksiä:
14 za dodržení ustanovení předpisu:
15 prema odredbama:
16 követi a(z):
17 zgodnie z postanowieniami Dyrektyw:
18 în urma prevederilor:
19 ob upoštevanju določb:
20 vastavalt nõuetele:
21 следвайки клаузите на:
22 laikantis nuostatų, pateikiamų:
23 ievērojot prasības, kas noteiktas:
24 održiavajúc ustanovenia:
25 bunun koşullarına uygun olarak:

Low Voltage 2006/95/EC
Machinery Safety 98/37/EC
Electromagnetic Compatibility 2004/108/EC *

01 Directives, as amended.
02 Direktiven, gemäß Änderung.
03 Directives, telles que modifiées.
04 Richtlijnen, zoals geamendeerd.
05 Directivas, según lo enmendado.
06 Direttive, come da modifica.
07 Οδηγιών, όπως έχουν τροποποιηθεί.
08 Directivas, conforme alteração em.
09 Директив со всеми поправками.
10 Direktiver, med senere ændringer.
11 Direktiv, med företagna ändringar.
12 Direktiver, med foretatte endringer.
13 Direktiivejä, sellaisina kuin ne ovat muutettuina.
14 v platném znění.
15 Smjernice, kako je izmijenjeno.
16 irányelv(ek) és módosításaik rendelkezéseit.
17 z późniejszymi poprawkami.
18 Directivelor, cu amendamentele respective.
19 Direktive z vsemi spremembami.
20 Direktiivid koos muudatustega.
21 Директиви, с техните изменения.
22 Direktyvose su papildymais.
23 Direktīvās un to papildinājumos.
24 Smernice, v platnom znení.
25 Değiştirilmiş halleriyle Yönetmelikler.

01 * as set out in <A> and judged positively by <B> according to the **Certificate** <C>.
02 * wie in der <A> aufgeführt und von <B> positiv beurteilt gemäß **Zertifikat** <C>.
03 * tel que défini dans <A> et évalué positivement par <B> conformément au **Certificat** <C>.
04 * zoals vermeld in <A> en positief beoordeeld door <B> overeenkomstig **Certificaat** <C>.
05 * como se establece en <A> y es valorado positivamente por <B> de acuerdo con el **Certificado** <C>.
06 * delineato nel <A> e giudicato positivamente da <B> secondo il **Certificato** <C>.
07 * όπως καθορίζεται στο <A> και κρίνεται θετικά από το <B> σύμφωνα με το **Πιστοποιητικό** <C>.
08 * tal como estabelecido em <A> e com o parecer positivo de <B> de acordo com o **Certificado** <C>.
09 * как указано в <A> и в соответствии с положительным решением <B> согласно **Свидетельству** <C>.
10 * som anført i <A> og positivt vurderet af <B> i henhold til **Certifikat** <C>.
11 * enligt <A> och godkänts av <B> enligt **Certifikatet** <C>.
12 * som det fremkommer i <A> og gjennom positiv bedømmelse av <B> ifølge **Sertifikat** <C>.
13 * jotka on esitetty asiakirjassa <A> ja jotka <B> on hyväksynyt **Sertifikaatin** <C> mukaisesti.
14 * jak bylo uvedeno v <A> a pozitivně zjištěno <B> v souladu s **osvědčením** <C>.
15 * kako je izloženo u <A> i pozitivno ocijenjeno od strane <B> prema **Certifikatu** <C>.
16 * a(z) <A> alapján, a(z) <B> igazolta a megfelelést, a(z) <C> **tanúsítvány** szerint.
17 * zgodnie z dokumentacją <A>, pozytywną opinią <B> i **Świadectwem** <C>.
18 * aşa cum este stabilit în <A> şi apreciat pozitiv de <B> în conformitate cu **Certificatul** <C>.
19 * kot je določeno v <A> in odobreno s strani <B> v skladu s **certifikatom** <C>.
20 * nagu on näidatud dokumendis <A> ja heaks kiidetud <B> järgi vastavalt **sertifikaadile** <C>.
21 * както е изложено в <A> и оценено положително от <B> съгласно **Сертификата** <C>.
22 * kaip nustatyta <A> ir kaip teigiamai nuspręsta <B> pagal **Sertifikatą** <C>.
23 * kā norādīts <A> un atbilstoši <B> pozitīvajam vērtējumam saskaņā ar **sertifikātu** <C>.
24 * ako bolo uvedené v <A> a pozitívne zistené <B> v súlade s **osvedčením** <C>.
25 * <A>'da belirtildiği gibi ve <C> **Sertifikasına** göre <B> tarafından olumlu olarak değerlendirildiği gibi.

<A>	DAIKIN.TCF.022E1/10-2007
<B>	TÜV Rheinlard EPS B.V.
<C>	0305020101

DAIKIN

Shinri Sada
Manager Quality Control Department
1st of May 2009

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3P109591-1E

CONTENTS

1. SAFETY PRECAUTIONS

Please read these “SAFETY PRECAUTIONS” carefully before installing air conditioning unit and be sure to install it correctly. After completing installation, conduct a trial operation to check for faults and explain to the customer how to operate the air conditioner and take care of it with the aid of the operation manual. Ask the customer to store the installation manual along with the operation manual for future reference.

This air conditioner comes under the term “appliances not accessible to the general public”.

Safety Precaution
This unit is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

Meaning of WARNING and CAUTION notices

⚠ **WARNING** .... Failure to follow these instructions properly may result in personal injury or loss of life.

⚠ **CAUTION** .... Failure to observe these instructions properly may result in property damage or personal injury, which may be serious depending on the circumstances.

⚠ WARNING

- Ask your dealer or qualified personnel to carry out installation work.
  Do not attempt to install the air conditioner yourself. Improper installation may result in water leakage, electric shocks or fire.
- Install the air conditioner in accordance with the instructions in this installation manual.
  Improper installation may result in water leakage, electric shocks or fire.
- Consult your local dealer regarding what to do in case of refrigerant leakage. When the air conditioner is to be installed in a small room, it is necessary to take proper measures so that the amount of any leaked refrigerant does not exceed the concentration limit in the event of a leakage. Otherwise, this may lead to an accident due to oxygen depletion.
- Be sure to use only the specified accessories and parts for installation work.
  Failure to use the specified parts may result in the unit falling, water leakage, electric shocks or fire.
- Install the air conditioner on a foundation strong enough to withstand the weight of the unit.
  A foundation of insufficient strength may result in the equipment falling and causing injury.
- Carry out the specified installation work after taking into account strong winds, typhoons or earthquakes.
  Failure to do so during installation work may result in the unit falling and causing accidents.
- Make sure that a separate power supply circuit is provided for this unit and that all electrical work is carried out by qualified personnel according to local laws and regulations and this installation manual.
  An insufficient power supply capacity or improper electrical construction may lead to electric shocks or fire.
- Make sure that all wiring is secured, the specified wires are used, and that there is no strain on the terminal connections or wires.
  Improper connections or securing of wires may result in abnormal heat build-up or fire.
- When wiring the power supply and connecting the remote controller wiring and transmission wiring, position the wires so that the electric parts box lid can be securely fastened.
  Improper positioning of the electric parts box lid may result in electric shocks, fire or the terminals overheating.
- If refrigerant gas leaks during installation, ventilate the area immediately.
  Toxic gas may be produced if the refrigerant comes into contact with fire.
- After completing installation, check for refrigerant gas leakage.
  Toxic gas may be produced if the refrigerant gas leaks into the room and comes into contact with a source of fire, such as a fan heater, stove or cooker.
- Be sure to switch off the unit before touching any electrical parts.
- Be sure to earth the air conditioner.
  Do not earth the unit to a utility pipe, lightning conductor or telephone earth lead. Imperfect earthing may result in electric shocks or fire.
  A high surge current from lightning or other sources may cause damage to the air conditioner.
- Be sure to install an earth leakage breaker.
  Failure to install an earth leakage breaker may result in electric shocks or fire.

⚠ CAUTION

- While following the instructions in this installation manual, install drain piping to ensure proper drainage and insulate piping to prevent condensation.
  Improper drain piping may result in indoor water leakage and property damage.
- Install the indoor and outdoor units, power cord and connecting wires at least 1 meter away from televisions or radios to prevent picture interference and noise.
  (Depending on the incoming signal strength, a distance of 1 meter may not be sufficient to eliminate noise.)
- Remote controller (wireless kit) transmitting distance can be shorter than expected in rooms with electronic fluorescent lamps (inverter or rapid start types).
  Install the indoor unit as far away from fluorescent lamps as possible.
- Do not install the air conditioner in the following locations:
  1. Where there is a high concentration of mineral oil spray or vapour (e.g. a kitchen).
     Plastic parts will deteriorate, parts may fall off and water leakage could result.

2. Where corrosive gas, such as sulphurous acid gas, is produced.
   Corroding of copper pipes or soldered parts may result in refrigerant leakage.
3. Near machinery emitting electromagnetic radiation.
   Electromagnetic radiation may disturb the operation of the control system and result in a malfunction of the unit.
4. Where flammable gas may leak, where there is carbon fibre or ignitable dust suspensions in the air, or where volatile flammables such as paint thinner or gasoline are handled.
   Operating the unit in such conditions may result in fire.

- The air conditioner is not intended for use in a potentially explosive atmosphere.

2. BEFORE INSTALLATION

- **When moving the unit while removing it from the carton box, be sure to lift it by holding on to the four lifting lugs without exerting any pressure on other parts, especially, the refrigerant piping, drain piping, and other resin parts.**
- Be sure to check the type of R410A refrigerant to be used before installing the unit. (Using an incorrect refrigerant will prevent normal operation of the unit.)
- The accessories needed for installation must be retained in your custody until the installation work is completed. Do not discard them!
- Decide upon a line of transport.
- Leave the unit inside its packaging while moving, until reaching the installation site. Where unpacking is unavoidable, use a sling of soft material or protective plates together with a rope when lifting, to avoid damage or scratches to the unit.
- When moving the unit at or affter opening, hold the unit by the hanger brackets (× 4). Do not apply force to the refrigerant piping, drain piping or plastic parts.
- For the installation of an outdoor unit, refer to the installation manual attached to the outdoor unit.
- Do not install or operate the unit in rooms mentioned below.
  - **Laden with mineral oil, or filled with oil vapor or spray like in kitchens. (Plastic parts may deteriorate which could eventually cause the unit to fall out of place, or could lead to leaks.)**
  - **Where corrosive gas like sulfurous gas exists. (Copper tubing and brazed spots may corrode which could eventually lead to refrigerant leaks.)**
  - **Where exposed to combustible gases and where volatile flammable gas like thinner or gasoline is used. (Gas in the vicinity of the unit could ignite.)**
  - **Where machines can generate electromagnetic waves. (Control system may malfunction.)**
  - **Where the air contains high levels of salt such as that near the ocean and where voltage fluctuates greatly such as that in factories.**
    Also in vehicles or vessels.
- This unit, both indoor and outdoor, is suitable for installation in a commercial and light industrial environment.
  If installed as a household appliance it could cause electromagnetic interference.

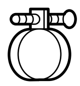
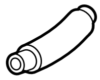
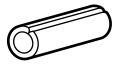
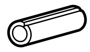
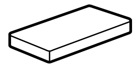
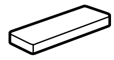
2-1 PRECAUTIONS

- Be sure to read this manual before installing the indoor unit.
- Entrust installation to the place of purchase or a qualified serviceman. Improper installation could lead to leaks and, in worse cases, electric shock of fire.
- Use only parts provided with the unit or parts satisfying required specifications. Unspecified parts could cause the unit to fall out of place, or could lead to leaks and, in worse cases, electric shock or fire.
- Be sure to mount an air filter (part to be procured in the field) in the suction air passage in order to prevent water leaking, etc.

2-2 ACCESSORIES

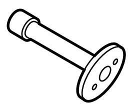
Check the following accessories are included with your unit.

⟨FXMQ40 · 50 · 63 · 80 · 100 · 125M(A)VE⟩

Name	Metal clamp	Drain hose	Insulation for fitting	Sealing pad
Quantity	1 pc.	1 pc.	1 each.	1 each.
Shape			 for liquid pipe  for gas pipe	 Large  Small

Name	Clamp	Screws for duct flanges	(Other)
Quantity	6 pcs.	As described in table below	
Shape		 FXMQ40•50•63•80M(A)VE: 16 FXMQ100•125M(A)VE: 28	• Operation manual • Installation manual • Washers (8 pcs.)

⟨FXMQ200 · 250M(A)VE⟩

Name	Attached piping (1)	(Other)
Quantity	1 set	
Shape		• Operation manual • Installation manual • Screws for flange connection (M5) (48 pcs.) • Insullation material (for hanger)(2 pcs.) • Washers (8 pcs.) • Clamps (2 pcs.) • Hexagon head bolt for pipe frange (M10) (2pcs.) • Spring washer for pipe frange (M10) (2pcs.)

2-3 OPTIONAL ACCESSORIES

- These are two types of remote controllers: wired and wireless. Select a remote controller according to customer request and install in an appropriate place.

Table 1

Remote controller	
Wired type	
Wireless type	Heat pump type
	Cooling only type

NOTE

- If you wish to use a remote controller that is not listed in Table 1, select a suitable remote controller after consulting catalogs and technical materials.

FOR THE FOLLOWING ITEMS, TAKE SPECIAL CARE DURING CONSTRUCTION AND CHECK AFTER INSTALLATION IS FINISHED.

a. Items to be checked after completion of work

Items to be checked	If not properly done, what is likely to occur.	Check
Are the indoor and outdoor unit fixed firmly?	The units may drop, vibrate or make noise.	
Is the gas leak test finished?	It may result in insufficient cooling.	
Is the unit fully insulated?	Condensate water may drip.	
Dose drainage flow smoothly?	Condensate water may drip.	
Dose the power supply voltage correspond to that shown on the name plate?	The unit may malfunction or the components burn out.	
Are wiring and piping correct?	The unit may malfunction or the components burn out.	
Is the unit safely grounded?	Dangerous at electric leakage.	
Is wiring size according to specifications?	The unit may malfunction or the components burn out.	
Is something blocking the air outlet or inlet of either the indoor or outdoor units?	It may result in insufficient cooling.	
Are refrigerant piping length and additional refrigerant charge noted down?	The refrigerant charge in the system is not clear.	

b. Items to be checked at time of delivery
Also review the “SAFETY PRECAUTIONS”

Items to be checked	Check
Did you explain about operations while showing the instruction manual to your customer?	
Did you hand the instruction manual over to your customer?	

c. Points for explanation about operations

The items with ⚠WARNING and ⚠CAUTION marks in the instruction manual are the items pertaining to possibilities for bodily injury and material damage in addition to the general usage of the product. Accordingly, it is necessary that you make a full explanation about the described contents and also ask your customers to read the instruction manual.

2-4 NOTE TO INSTALLER

- Be sure to instruct customers how to properly operate the unit (especially cleaning filters, operating different functions, and adjusting the temperature) by having them carry out operations themselves while looking at the manual.

3. SELECTING INSTALLATION SITE

Please attach additional thermal insulation material to the unit body when it is believed that the relative humidity in the ceiling exceeds 80%. Use glass wool, polyethylene foam, or similar with a thickness of 10 mm or more as thermal insulation material.

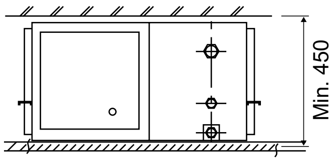
(1) Select an installation site where the following conditions are fulfilled and that meets with your customer’s approval.
- In the upper space (including the back of the ceiling) of the indoor unit where there is no possible dripping of water from the refrigerant pipe, drain pipe, water pipe, etc.
- Where optimum air distribution can be ensured.
- Where nothing blocks the air passage.
- Where condensate can be properly drained.
- If supporting structural members are not strong enough to take the unit’s weight, the unit could fall out of place abd cause serious injury.
- Where the false ceiling is not noticeably on an incline.
- Where there is no risk of flammable gas leakage.
- Where sufficient clearance for maintenance and service can be ensured. **(Refer to Fig. 1)**
- Where piping between indoor and outdoor units is possible within the allowable limit. (Refer to the installation manual of the outdoor unit.)

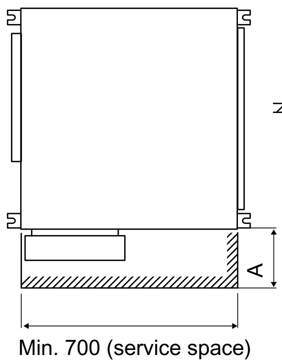
⚠ **CAUTION**

- Install the indoor and outdoor units, power supply wiring and connecting wires at least 1 meter away from televisions or radios in order to prevent image interference or noise. (Depending on the radio waves, a distance of 1 meter may not be sufficient enough to eliminate the noise.)

(2) Use suspension bolts for installation. Check whether the ceiling is strong enough to support the weight of the unit or not. If there is a risk, reinforce the ceiling before installing the unit.

〈FXMQ40 · 50 · 63 · 80 · 100 · 125M(A)VE〉





Model	A
FXMQ40M(A)VE 50M(A)VE 63M(A)VE 80M(A)VE	750
FXMQ100M(A)VE 125M(A)VE	1100

〈FXMQ200 · 250M(A)VE〉

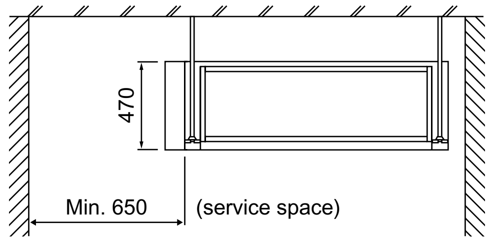
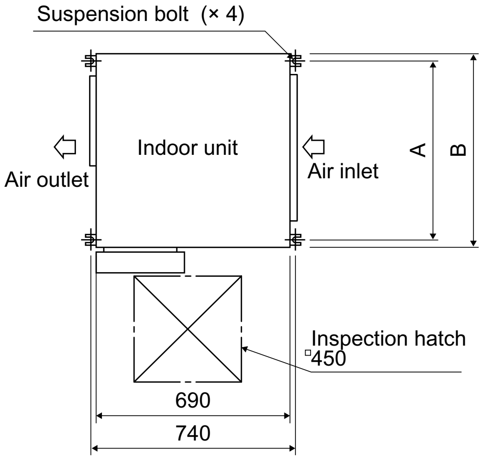


Fig. 1 (length: mm)

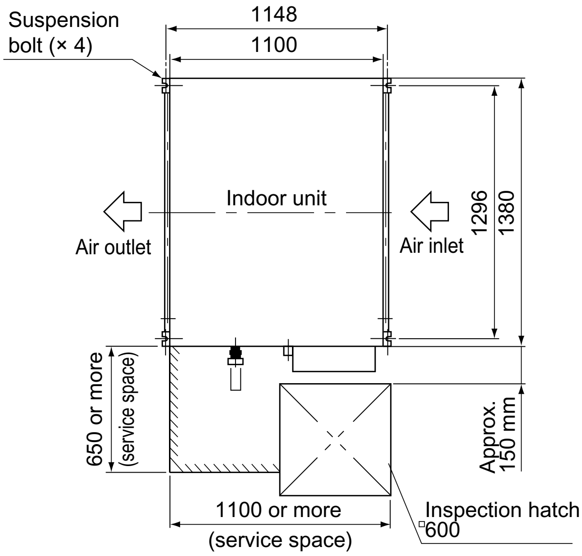
4. PREPARATIONS BEFORE INSTALLATION

(1) Relative positions of indoor unit and suspension bolt. **(Refer to Fig. 2)**

〈FXMQ40 · 50 · 63 · 80 · 100 · 125M(A)VE〉



〈FXMQ200 · 250M(A)VE〉



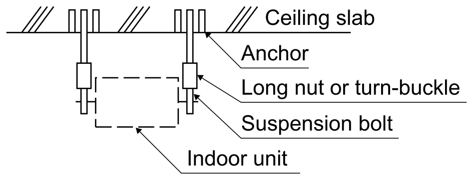
Model	A	B
FXMQ40M(A)VE 50M(A)VE 63M(A)VE 80M(A)VE	670	720
FXMQ100M(A)VE 125M(A)VE	1060	1110

Fig. 2 (length: mm)

(2) Install a canvass duct to the air discharge outlet and air inlet so that vibration from the machine body isn't transmitted to the duct or ceiling.
You should also apply acoustic (insulation material) to the inside of the duct, and vibration insulation rubber to the suspension bolts.

(3) Install suspension bolts.
(Use bolts of 10 mm diameter.)
- Install the equipment where supporting structures are strong enough to bear the equipment's weight. Use embedded inserts or anchor bolts with new buildings and hole-in-anchors with old buildings.

〈Installation example〉

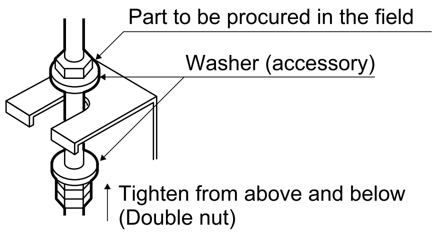


Note) All the above parts are field supplied.

5. INDOOR UNIT INSTALLATION

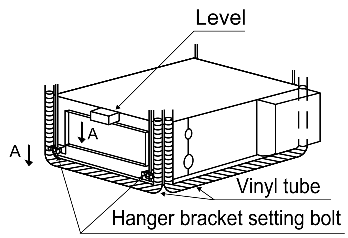
Installing optional accessories before installing the indoor unit is easier.
As for the parts to be used for installation work, be sure to use the provided accessories and specified parts designated by our company.

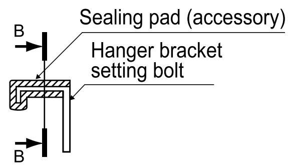
(1) Fix the hanger bracket to the suspension bolt. Tighten both upper and lower nuts firmly using washers.



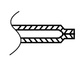
(2) Adjust the height of the unit.

(3) Make sure the unit is level.
- Level the unit with a level when installing. If the unit is not level, it could become the source of water leaks.
- When leveling the unit, check all four corners with a level or a vinyl tube containing water. (See the figure on the right.)





A-A cross-section



B-B cross-section

(4) Tighten the nuts on the top.

(5) Insulate the two hanger brackets on the discharge side with the sealing pad. (× 2) Insulate the edges so that the surface and edges of the hanger brackets cannot be seen. (FXMQ200 · 250M(A)VE)

⚠ CAUTION

Setting the unit at an angle opposite to the drain piping might cause leaks.

6. REFRIGERANT PIPING WORK

〈For refrigerant piping of outdoor units, see the installation manual attached to the outdoor unit.〉

〈Execute heat insulation work completely on both sides of the gas piping and the liquid piping. Otherwise, a water leakage can result sometimes.〉

(When using a heat pump, the temperature of the gas piping can reach up to approximately 120°C, so use insulation which is sufficiently resistant.)

〈Also, in cases where the temperature and humidity of the refrigerant piping sections might exceed 30°C or RH80%, reinforce the refrigerant insulation. (20 mm or thicker) Condensation may form on the surface of the insulating material.〉

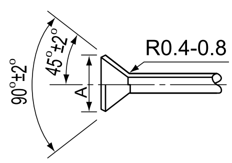
〈Before refrigerant piping work, check which type of refrigerant is used. Proper operation is not possible if the types of refrigerant are not the same.〉

⚠ CAUTION

- **Use a pipe cutter and flare suitable for the type of refrigerant.**
- **Apply ester oil or ether oil around the flare portions before connecting.**
- **To prevent dust, moisture or other foreign matter from infiltrating the tube, either pinch the end or cover it with tape.**
- **Do not allow anything other than the designated refrigerant to get mixed into the refrigerant circuit, such as air, etc. If any refrigerant gas leaks while working on the unit, ventilate the room thoroughly right away.**

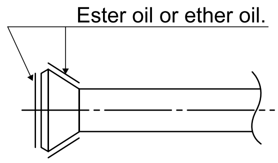
- The outdoor unit is charged with refrigerant.
- Be sure to use both a spanner and torque wrench together, as shown in the drawing, when connecting or disconnecting pipes to/from the unit.
- To prevent flare nut cracking and gas leaks, be sure to use both a spanner and torque wrench together, as shown in the drawing below, when connecting or disconnecting pipes to/ from the unit.
- Refer to the Table 2 for the dimensions of flare nut spaces.
- When connecting the flare nut, coat the flare section (both inside and outside) with ester oil or ether oil, rotate three or four times first, then screw in.
- Refer to the Table 2 for tightening torque.
- Ventilate if refrigerant gas leaks while performing work.

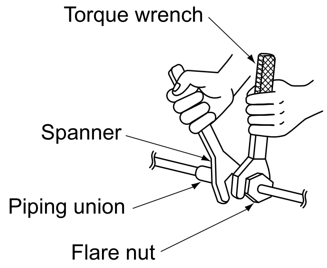
Table 2

Pipe size	Tightening torque	Flare dimensions A (mm)	Flare shape
ϕ 6.4 (1/4")	14.2 – 17.2N·m	8.7 – 9.1	
ϕ 9.5 (3/8")	32.7 – 39.9N·m	12.8 – 13.2	
ϕ 12.7 (1/2")	49.5 – 60.3N·m	16.2 – 16.6	
ϕ 15.9 (5/8")	61.8 – 75.4N·m	19.3 – 19.7	

NOTE

The flare nuts used must be those included with the main body.





⚠ CAUTION

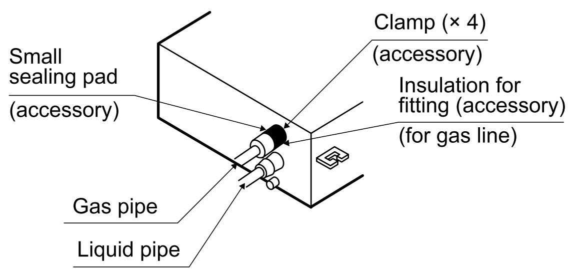
Over-tightening may damage the flare and cause a refrigerant leakage.

Use " Table 3 " as a reference if a torque wrench is not available. Once work is complete, make sure there is no gas leaking. As the flare nut is tightened with the wrench, the torque will suddenly increase. From that position, tighten the nut to the angle shown on " Table 3 ".

- After checking the pipe-connection for gas leakage, be sure to insulate the liquid and gas piping, referring to the figure below.
- Wrap the sealing pad (accessory) only around the insulation for the joints on the gas piping side.

⚠ CAUTION

Be sure to insulate any field piping all the way to the piping connection inside the unit. Any exposed piping may cause condensation or burns if touched.



NOTE

- Attached piping is needed for connecting gas piping of FXMQ200 · 250M(A)VE. Use attached piping according to the size of the piping to be connected.
  When connecting the included piping, use the included piping flange hex bolts (2) and spring washers (2).

- Connect refrigerant piping and branching according to the attached installation manuals that come with the outdoor unit.

Indoor units to be connected	Gas piping diameter	Liquid piping diameter
FXMQ200M(A)VE	ϕ19.1 Use attached piping.	ϕ9.5
FXMQ250M(A)VE	ϕ22.2 Use attached piping.	ϕ9.5

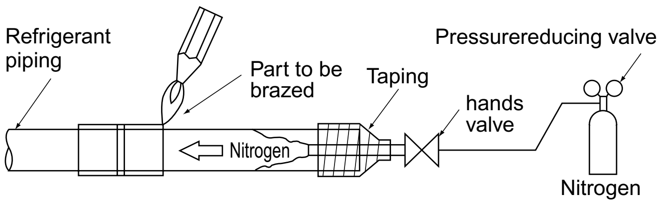
⚠ CAUTION

CAUTION TO BE TAKEN WHEN BRAZING REFRIGERANT PIPING

Do not use flux when brazing refrigerant piping. Therefore, use the phosphor copper brazing filler metal (BCuP-2: JIS Z 3264/B-Cu93P-710/795: ISO 3677) which does not require flux.

(Flux has extremely harmful infulence on refrigerant piping sysems. For instance, if the chlorine based flux is used, it will cause pipe corrosion or, in particular, if the flux contains fluorine, it will damage the refrigerant oil.)

- Before brazing local refrigerant piping, nitrogen gas shall be blown through the piping to expel air from the piping.
  If your brazing is done without nitrogen gas blowing, a large amount of oxide film develops inside the piping, and could cause system malfunction.
- When brazing the refrigerant piping, only begin brazing after having carried out nitrogen substitution or while inserting nitrogen into the refrigerant piping. Once this is done, connect the indoor unit with a flared or a flanged connection.
- Nitrogen should be set to 0.02 MPa with a pressure-reducing valve if brazing while inserting nitrogen into the piping.



Not recommendable but in case of emergency

You must use a torque wrench but if you are obliged to install the unit without a torque wrench, you may follow the installation method mentioned below.

After the work is finished, make sure to check that there is no gas leak.

When you keep on tightening the flare nut with a spanner, there is a point where the tightening torque suddenly increases. From that position, further tighten the flare nut the angle shown below:

Table 3

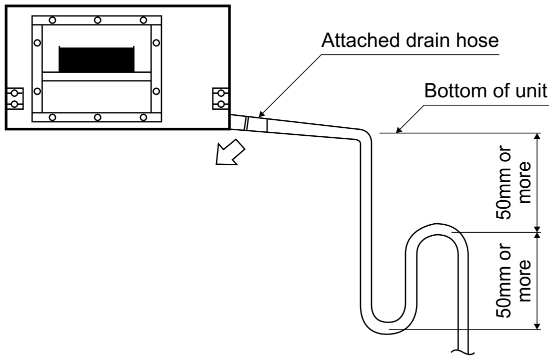
Pipe size	Further tightening angle	Recommended arm length of tool
ϕ 6.4 (1/4")	60 to 90 degrees	Approx. 150mm
ϕ 9.5 (3/8")	60 to 90 degrees	Approx. 200mm
ϕ 12.7 (1/2")	30 to 60 degrees	Approx. 250mm
ϕ 15.9 (5/8")	30 to 60 degrees	Approx. 300mm

7. DRAIN PIPING WORK

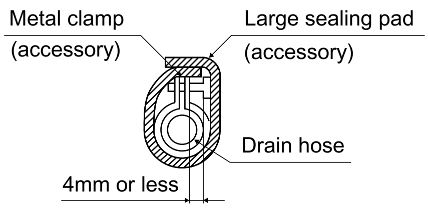
⟨⟨Rig the drain pipe as shown below and take measures against condensation. Improperly rigged piping could lead to leaks and eventually wet furniture and belongings.⟩⟩
⟨⟨Insulate the drain hose inside the building.⟩⟩

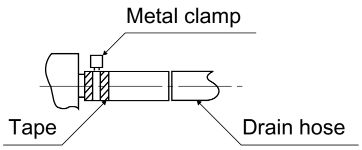
(1) Carry out the drain piping.

FXMQ40-125M(A)VE



- Keep piping as short as possible and slope it downwards so that air may not remaine trapped inside the pipe.
- Keep pipe size equal to or greater than that of the connecting pipe (Vinyl pipe of 25 mm nominal diam. and 32 mm outer diam.).
- Use the attached drain hose and clamp.
  Tighten the clamp firmly.
- Insulate the clamp metal with the sealing pad.

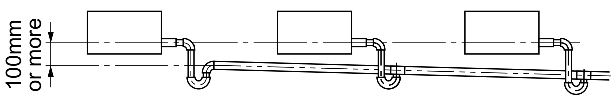




- **There is negative pressure inside the unit relative to atmospheric pressure when the unit is running, so be sure to provide drain frap on the drain outlet. (See the figure)**
- **In order to prevent foreign matter from building up inside the piping, you should avoid curves as much as possible, and arrange so the trap can be cleaned.**

NOTE

- If converging multiple drain pipes, install according to the procedure shown below. (Install a drain trap for each indoor unit.)



FXMQ200 · 250M(A)VE

- A drain trap need not be installed.
- The diameter of the piping is the same as that of the connecting pipe (PS1B), and should be kept equal to or greater than that of the connecting pipe.

(2) After piping work is finished, check drainage flows smoothly.

FXMQ40-125M(A)VE

- Add approximately 1 liter of water slowly from the air inlet and check drainage flow.

FXMQ200 · 250M(A)VE

- Open the water supply port, add appximately 1 liter of water slowly into the drain pan and check drainage flow.

⚠ CAUTION

- Drain piping connections
  Do not connect the drain piping directly to sewage pipes that smell of ammonia. The ammonia in the sewage might enter the indoor unit through the drain pipes and corrode the heat exchanger.

8. ELECTRIC WIRING WORK

8-1 GENERAL INSTRUCTIONS

- All field supplied parts and materials and electric works must conform to local codes.
- Use copper wire only.
- For electric wiring work, refer to also “Wiring diagram label” attached to the electric parts box lid.
- For remote controller wiring details, refer to the installation manual attached to the remote controller.
- All wiring must be performed by an authorized electrician.
- This system consists of multiple indoor units. Mark each indoor unit as unit A, unit B..., and be sure the terminal board wiring to the outdoor unit and BS unit are properly matched. If wiring and piping between the outdoor unit and an indoor unit are mismatched, the system may cause a malfunction.
- A circuit breaker capable of shutting down power supply to the entire system must be installed.
- Refer to the installation manual attached to the outdoor unit for the size of power supply wiring connected to the outdoor unit, the capacity of the circuit breaker and switch, and wiring instructions.
- Be sure to ground the air conditioner.
- Do not connect the ground wire to gas and water pipes, lightning rods, or telephone ground wires.
  - Gas pipes : might cause explosions or fire if gas leaks.
  - Water pipes : no grounding effect if hard vinyl piping is used.
  - Telephone ground wires or lightning rods : might cause abnormally high electric potential in the ground during lighting storms.

8-2 ELECTRICAL CHARACTERISTICS

Units				Power supply		Fan motor	
Model	Hz	Volts	Voltage range	MCA	MFA	kW	FLA
FXMQ40 · 50 · 63M(A)VE	50	220-240	Max. 264 Min. 198	1.3	15	0.100	1.0
FXMQ80M(A)VE				1.5	15	0.160	1.2
FXMQ100M(A)VE				2.5	15	0.270	2.0
FXMQ125M(A)VE				3.8	15	0.430	3.0
FXMQ200M(A)VE				8.1	15	0.380×2	6.5
FXMQ250M(A)VE				9.0	15	0.380×2	7.2
FXMQ40 · 50 · 63M(A)VE	60	220	Max. 242 Min. 198	1.4	15	0.100	1.1
FXMQ80M(A)VE				1.6	15	0.160	1.3
FXMQ100M(A)VE				3.0	15	0.270	2.4
FXMQ125M(A)VE				4.4	15	0.430	3.5
FXMQ200M(A)VE				9.0	15	0.380×2	7.2
FXMQ250M(A)VE				10.1	15	0.380×2	8.1

MCA: Min. Circuit Amps (A); MFA: Max. Fuse Amps (A)
kW: Fan Motor Rated Output (kW); FLA: Full Load Amps (A)

8-3 SPECIFICATIONS FOR FIELD SUPPLIED FUSES AND WIRE

Model	Power supply wiring			Remote controller wiring Transmission wiring	
	Field fuses	Wire	Size	Wire	Size
FXMQ40 · 50 · 63M(A)VE	15A	H05VV-U3G	Size must comply with local codes.	Sheathed wire (2 wire)	0.75 - 1.25 mm^2
FXMQ80M(A)VE					
FXMQ100M(A)VE					
FXMQ125M(A)VE					
FXMQ200M(A)VE					
FXMQ250M(A)VE					

NOTE

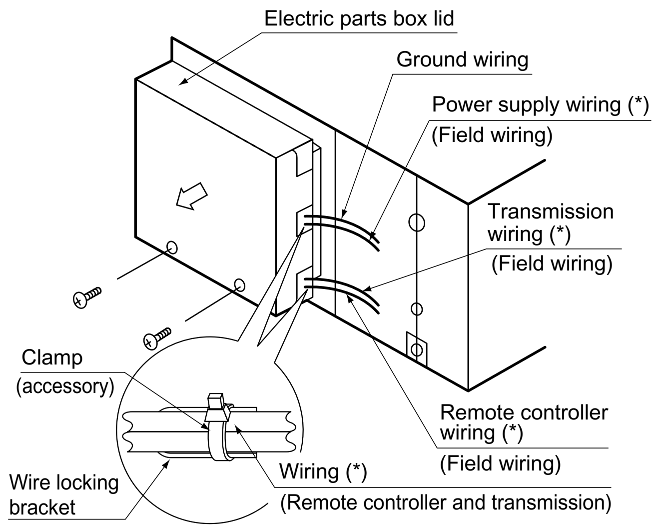
1. Allowable length of transmission wiring between indoor/outdoor units and between the indoor unit and the remote controller is as follows.
   (1) Outdoor unit – Indoor unit:
   Max. 1000 m (Total wiring length: 2000 m)
   (2) Indoor unit – Remote controller:
   Max. 500 m

9. WIRING EXAMPLE AND HOW TO SET THE REMOTE CONTROLLER

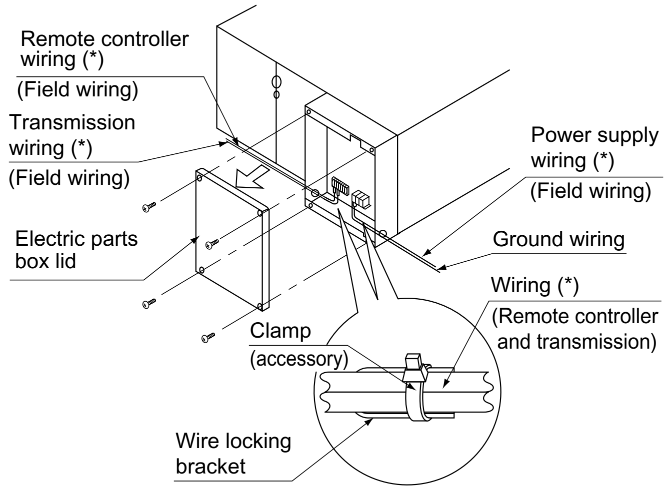
9-1 HOW TO CONNECT WIRINGS

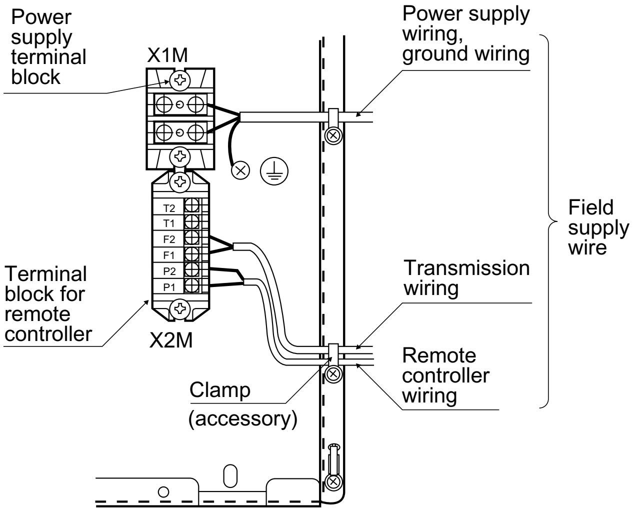
(Remove the electric parts box lid and wire as shown in the figure below.)

〈FXMQ40 · 50 · 63 · 80 · 100 · 125M(A)VE〉

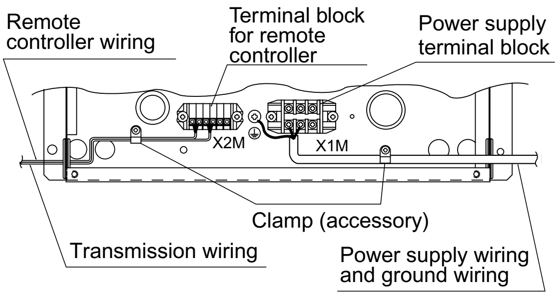


〈FXMQ200 · 250M(A)VE〉





〈FXMQ40 · 50 · 63 · 80 · 100 · 125M(A)VE〉



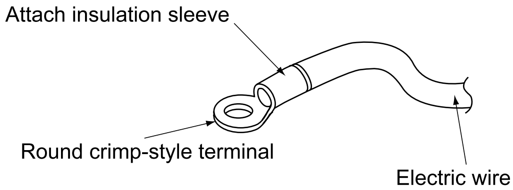
〈FXMQ200 · 250M(A)VE〉

CAUTION

- Be sure to attach the sealing material or putty (field supplied) to hole of wiring to prevent the infiltration of water as well as any insects and other small creatures from outside. Otherwise a short-circuit may occur inside the electric parts box.
- When clamping the wires, be sure no pressure is applied to the wire connections by using the included clamping material to make appropriate clamps. Also, when wiring, make sure the lid on the electric parts box fits snugly by arranging the wires neatly and attaching the electric parts box lid firmly. When attaching the electric parts box lid, make sure no wires get caught in the edges. Pass wiring through the wiring through holes to prevent damage to them.
- Make sure the remote controller wiring, the wiring between the units, and other electrical wiring do not pass through the same locations outside of the unit, separating them by at least 50mm, otherwise electrical noise (external static) could cause mistaken operation or breakage.

[PRECAUTIONS]

1. Use round crimp-style terminals for connecting wires to the power supply terminal block.
If unavailable, observe the following points when wiring.
- Do not connect wires of different gauge to the same power supply terminal.
(Looseness in the connection may cause overheating.)
- Use the specified electric wire. Connect the wire securely to the terminal. Lock the wire down without applying excessive force to the terminal. (Tightening torque: 131N·cm ±10 %)



2. Tightening torque for the terminal screws.
- Use the correct screwdriver for tightening the terminal screws. If the blade of screwdriver is too small, the head of the screw might be damaged, and the screw will not be properly tightened.
- If the terminal screws are tightened too hard, screws might be damaged.
- Refer to the table below for the tightening torque of the terminal screws.

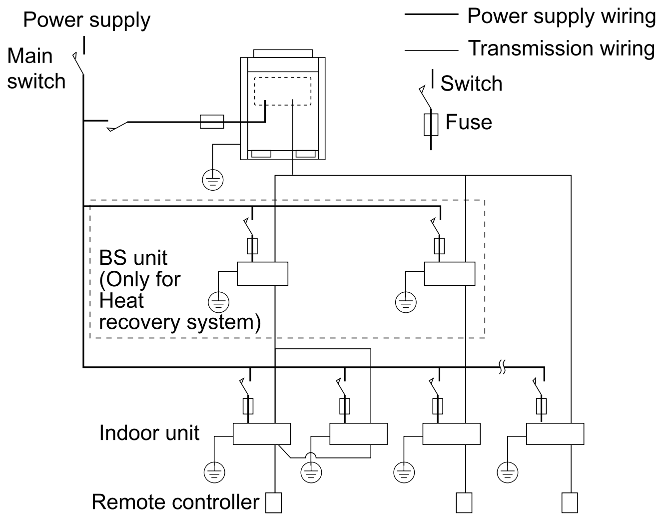
Terminal		Size	Tightening torque
Terminal block for remote controller (6P)		M3.5	0.79 – 0.97 N·m
Power supply terminal block	40 – 125 (2P)	M4	1.18 – 1.44 N·m
	200·250 (3P)	M5	2.39 – 2.91 N·m
Ground terminal	40 – 125	M4	1.44 – 1.94 N·m
	200 · 250	M5	3.02 – 4.08 N·m

3. Do not connect wires of different gauge to the same grounding terminal. Looseness in the connection may deteriorate protection.
4. Outside of the unit, keep transmission wiring at least 50 mm away from power supply wiring. The equipment may malfunction if subjected to electrical (external) noise.
5. For remote controller wiring, refer to the "INSTALLATION MANUAL OF REMOTE CONTROLLER" attached to the remote controller.
6. **Never connect power supply wiring to the terminal block for remote controller wiring. A mistake of the sort could damage the entire system.**
7. Use only specified wire and tightly connect wires to terminals. Be careful wires do not place external stress on terminals. Keep wiring in neat order and so as not to obstruct other equipment such as popping open the electric parts box lid. Make sure the lid closes tight. Incomplete connections could result in overheating, and in worse case, electric shock or fire.

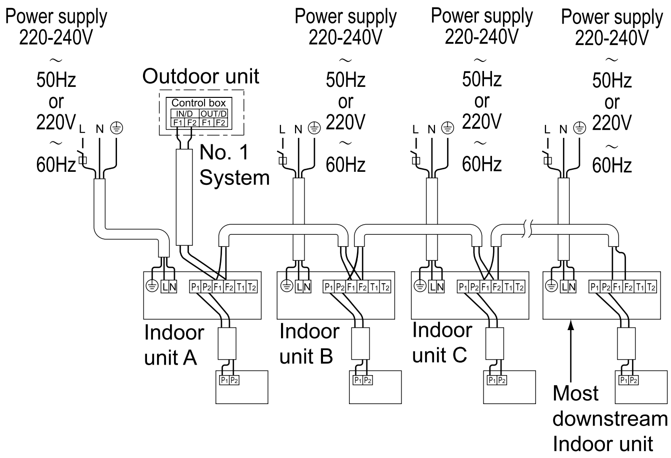
9-2 WIRING EXAMPLE

- Fit the power supply wiring of each unit with a switch and fuse as shown in the drawing.

COMPLETE SYSTEM EXAMPLE (3 SYSTEMS)



1. **When using 1 remote controller for 1 indoor unit. (Normal operation)**



2. **For group control or use with 2 remote controllers**

Note: It is not necessary to designate indoor unit address when using group control.
The address is automatically set when power is activated.

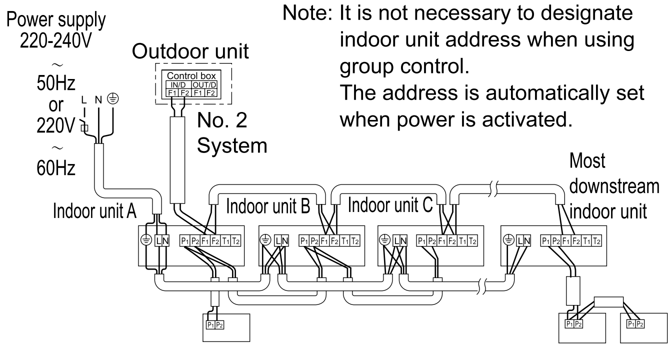
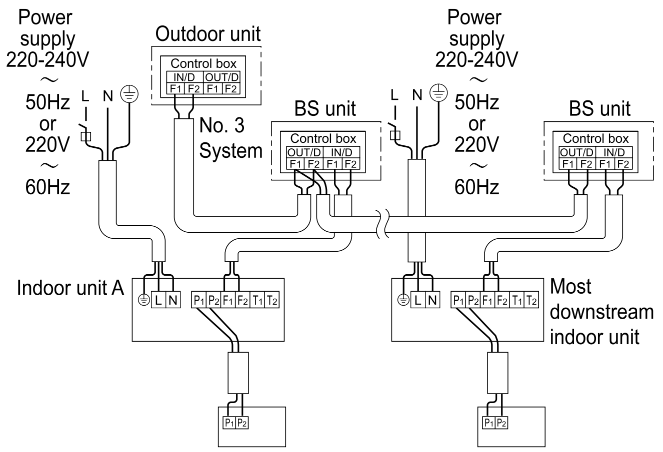


Fig. 3

3. **When including BS unit**



[PRECAUTIONS]

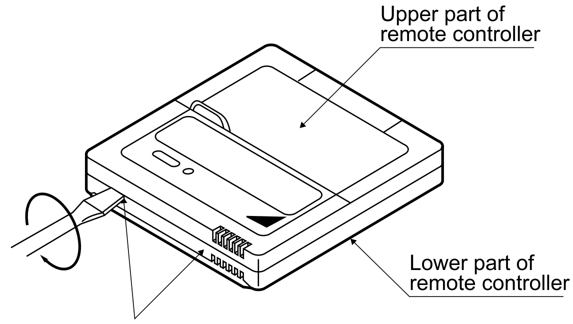
1. A single switch can be used to supply power to units on the same system. However, branch switches and branch circuit breakers must be selected carefully.
2. Do not ground the equipment on gas pipes, water pipes or lightning rods, or crossground with telephones. Improper grounding could result in electric shock.

9-3 CONTROL BY 2 REMOTE CONTROLLERS (Controlling 1 indoor unit by 2 remote controllers)

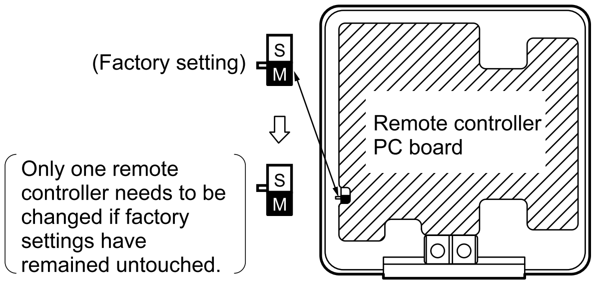
- When using 2 remote controllers, one must be set to "MAIN" and the other to "SUB".

MAIN/SUB CHANGEOVER

(1) Insert a ⊖ screw driver into the recess between the upper and lower part of remote controller and, working from the 2 positions, pry off the upper part.
The remote controller PC board is attached to the upper part of remote controller.



(2) Turn the MAIN/SUB changeover switch on one of the two remote controller PC boards to "S".
(Leave the switch of the other remote controller set to "M".)



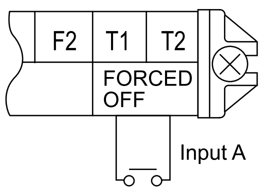
Wiring Method (See "ELECTRIC WIRING WORK")

(3) Remove the electric parts box lid

(4) Add remote control 2 (slave) to the terminal block for remote controller (P_1, P_2) in the electric parts box. (There is no polarity.) (Refer to Fig. 3 and 8-3.)

9-4 COMPUTERISED CONTROL (FORCED OFF AND ON/OFF OPERATION)

(1) Wire specifications and how to perform wiring
- Connect the input from outside to terminals T1 and T2 of the terminal block for remote controller.



Wire specification	Sheathed vinyl cord or cable (2 wire)
Gauge	0.75 - 1.25 mm^2
Length	Max. 100 m
External terminal	Contact that can ensure the minimum applicable load of 15 V DC, 10 mA.

(2) Actuation
- The following table explains FORCED OFF and ON/OFF OPERATIONS in response to Input A.

FORCED OFF	ON/OFF OPERATION
Input “ON” stops operation (impossible by remote controllers.)	Input OFF → ON turns ON unit.
Input OFF enables control by remote controller.	Input ON → OFF turns OFF unit.

(3) How to select FORCED OFF and ON/OFF OPERATION
- Turn the power on and then use the remote controller to select operation.

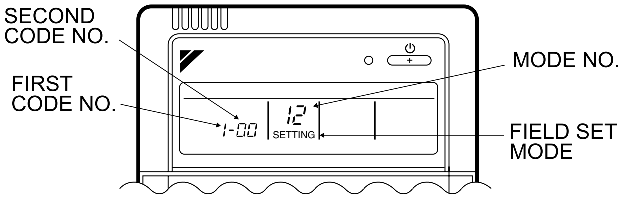
9-5 CENTRALIZED CONTROL

- For centralized control, it is necessary to designate the group No. For details, refer to the manual of each optional controllers for centralized control.

10. FIELD SETTING

Make sure the terminal box lids are closed on the indoor and outdoor units.
Field setting must be made from the remote controller in accordance with the installation condition.

- Setting can be made by changing the “Mode No.”, “FIRST CODE NO.”, and “SECOND CODE NO.”.
- For setting and operation, refer to the “FIELD SETTING” in the installation manual of the remote controller.



- Set the remote controller to the field set mode. For details, refer to the “HOW TO SET IN THE FIELD”, in the remote controller manual.
- When in the field set mode, select mode No. 12, then set the first code (switch) No. to “1”. Then set second code (position) No. to “01” for FORCED OFF and “02” for ON/OFF OPERATION. (FORCED OFF at factory set)

11. TEST OPERATION

Refer to the installation manual of the outdoor unit.
- The operation lamp of the remote controller will flash when an malfunction occurs. Check the malfunction code on the liquid crystal display to identify the point of trouble. An explanation of malfunction codes and the corresponding trouble is provided in “CAUTION FOR SERVICING” of the outdoor unit.
If any of the items in Table 4 are displayed, there may be a problem with the wiring or power, so check the wiring again.

Table 4

Remote control display	Content
“Concentrated Management” is lit up	• There is a short circuit at the FORCED OFF terminals (T1, T2)
“U4” is lit up “UH” is lit up	• The power on the outdoor unit is off. • The outdoor unit has not been wired for power supply. • Incorrect wiring for the transmission wiring and / or FORCED OFF wiring.
No display	• The power on the indoor unit is off. • The indoor unit has not been wired for power supply. • Incorrect wiring for the remote controller wiring, the transmission wiring and / or the FORCED OFF wiring.